

Low-profile Two-way Operation Type





Low-profile type with thickness of 1mm.



■ Typical Specifications

| Ite | ems | Specifications | | |
|--|--------------|--------------------------|--|--|
| Rating (max.) / (min.) (Resistive load) | | 1mA 5V DC / 50μA 3V DC | | |
| Contact resistance (Initial / After operating life) | | 2 Ω max. / 5 Ω max. | | |
| Operating force | | 0.35N max. | | |
| 0 | Without load | 50,000cycles | | |
| Operating life | With load | 50,000cycles (1mA 5V DC) | | |

| Detector |
|----------|
| Clida |

Rotary

Push

Encoders

Power

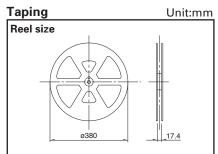
Dual-in-line Package Type

TACT Switch™

Product Line

| Dalaa | Poles Positions Terminal | | Lever | Operating | Location | Minimumorder unit (pcs) | | Product No. | Drawing | | | | | | | | | | | |
|-------|--------------------------|------------------------------|--------|-----------|----------|-------------------------|--------|-------------|------------|--------|-------|-------|--------|-------|--------|--------|---------|--|--|------------|
| Poles | Positions | type | length | direction | lug | Japan | Export | Product No. | No. | | | | | | | | | | | |
| | | | Right | Right | With | | | SPVN110101 | 1 | | | | | | | | | | | |
| | | | | | Without | | | SPVN120101 | | | | | | | | | | | | |
| | | Standard | | Left | l of | With | | | SPVN210101 | 2 | | | | | | | | | | |
| 1 | 1 1 | 1 For PC board (Reflow) Long | | | Without | 5,000 | 20,000 | SPVN220101 | 2 | | | | | | | | | | | |
| ' | | | | Diaht | With | | | SPVN310100 | 3 | | | | | | | | | | | |
| | | | | Long | Long | Long | Long | Lama | | Rigiit | Rigit | Rigit | Rigiit | Rigit | Nigiit | nigiit | Without | | | SPVN320100 |
| | | | | Left | With | | | SPVN410100 | 4 | | | | | | | | | | | |
| | | | | | | Without | 1 | | SPVN420100 | 4 | | | | | | | | | | |

Packing Specifications



| Numb | er of packages | Tape width | Export package | | |
|--------|-------------------|-------------------------|----------------|----------------------|--|
| 1 reel | 1 case / Japan | 1 case / export packing | (mm) | measurements (mm) | |
| 5,000 | 10,000 | 20,000 | 16 | 417 × 409 × 139 | |

SPVN

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Detector

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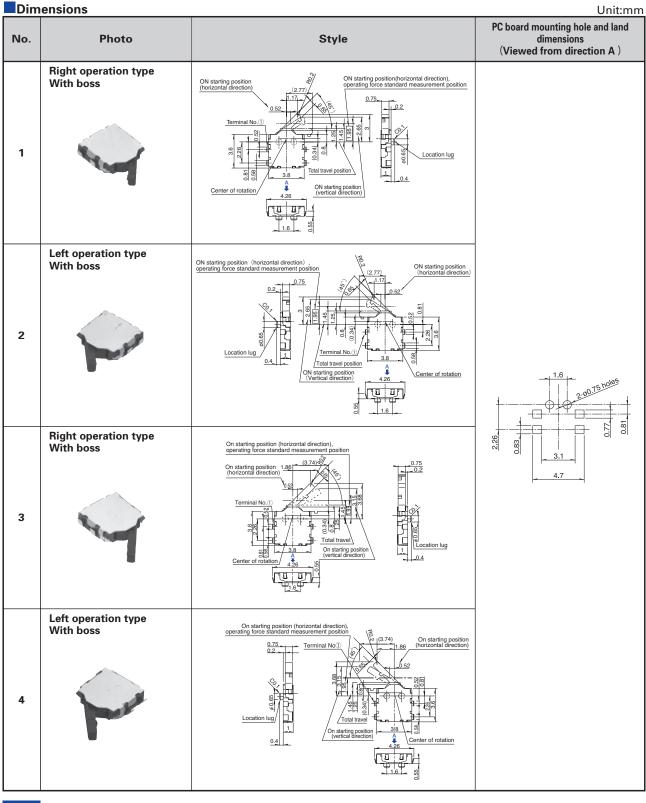
Rotary

Encoders

Power

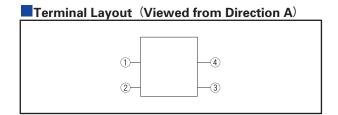
Dual-in-line
Package Type

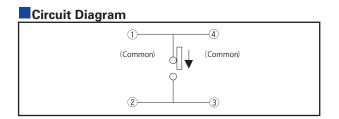
TACT Switch™



Note

Dimensions drawing is for type with location lugs.





Detector Switches

■ List of Varieties (General-purpose Type)

| Series | | General-purpose Type | | | | | | | | |
|-----------------------------------|--|---|------------|----------------------------|---------------------------|-------------------------|---------------------|--|--|--|
| S | eries | SPVS | SPVN | SPVP | SPVT | SPVM | SPVR | | | |
| Photo | | X | | - Company | | | | | | |
| Operation type | | Two-way | | One-way | | Two-way | | | | |
| | W | 3.5 | 3.8 | 3.5 | 5.6 | 2.8 | 3.6 | | | |
| Dimensio (mm) | ons D | 3.3 | 3.6 | 5.65 | 4.7 | 3.5 | 4.2 | | | |
| | Н | | 1 | 1.2 | 1.9 | 1.5 | 1.2 | | | |
| | g temperature ange | | | -40°C to |) +85°C | | | | | |
| Auton | notive use | • | • | • | • | • | • | | | |
| Life cycle | e (availability) | * 3 | * 3 | ★1 | ₩3 | ★3 | ★3 | | | |
| Poles | / Positions | | 1/1 | | | | | | | |
| Rating(max.) (Resistive load) | | 1mA 5V DC | | 50mA 20V DC | | 1mA 5V DC | | | | |
| Rating (min.) (Resistive load) | | 50μA 3V DC | | 100μA 3V DC | | 50μA 3V DC | 100μA 3V DC | | | |
| | Operating life without Load | 50,000cycles 5 Ω max. | | 50,000cycles 10 Ω max. | 100,000cycles 1 Ω max. | 50,000cycles $5~Ω$ max. | | | | |
| Durability | Operating life with Load Rating (max.) (Resistive load) | 50,000cycles 5 Ω max. | | 50,000cycles 10 Ω max. | 100,000cycles 1 Ω max. | 50,000cycl | es 5 Ω max. | | | |
| | Initial contact resistance | 2Ω max. | | 5Ω max. | 500mΩ max. | 2Ω max. | 3Ω max. | | | |
| Electrical performance | Insulation resistance | | | 100M Ω min. 100V DC | | | | | | |
| | Voltage proof | | | | | | | | | |
| Mechanical | Terminal strength | | 0.5N for | 1minute | | 1N for 1minute | 0.5N for 1minute | | | |
| performance | Actuator strength | | 5N | | 10N 5N | | 2N | | | |
| | Cold | −40±2°C for 96h | | | | | | | | |
| Environmental performance | Dry heat | 85±2°C for 96h | | | | | | | | |
| | Damp heat | $40\pm2^\circ\!\!\!\mathrm{C}$, 90 to 95% RH for 96h | | | | | | | | |
| Opera | ition force | 0.35N | I max. | 0.55N max. | 0.4N | max. | 0.35N max. | | | |
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Note

Detector

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TACT Switch[™]

indicates applicability to all products in the series.

Detector Switches Soldering Conditions

Example of Reflow Soldering Condition

1. Heating method: Double heating method with infrared heater.

2. Temperature measurement: Thermocouple 0.1 to 0.2ϕ CA(K) or CC(T) at soldering portion (copper foil surface).

A heat resisting tape should be used for fixed measurement.

3. Temperature profile

Detector

Slide

Push

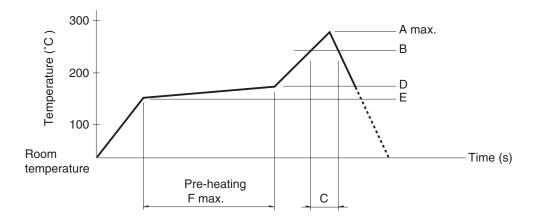
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| Series (Reflow type) | A (℃) 3s max. | B (℃) | C (s) | D (℃) | E (°C) | F(s) |
|----------------------|---------------|-------|--------------|--------------|--------|------|
| SPPB | 250 | 230 | 40 | 180 | 150 | 120 |
| SPPW8 | 250 | | 35 | | | |
| SPVE | | | 40 | | | |
| SPVL | | | | | | |
| SPVM | | | | | | |
| SPVN | | | | | | |
| SPVP | 260 | | | | | |
| SPVR | | | | | | |
| SPVS | | | | | | |
| SPVT | | | | | | |
| SSCM | | | | | | |
| SSCQ | | | | | | |
| SPVQC | 250 | | | | | |

Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, surface depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

| Series | Soldering temperature | Soldering time | |
|---|-----------------------|----------------|--|
| SPVS, SPVN, SPVP, SPVT, SPVM, SPVR, SPVE, SPPW8,SSCQ, SSCM, SPVL, SSCT, SPVQC | 350 ± 5℃ | 3s max. | |
| SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SSCN, SPVQA | 300 ± 10℃ | 3 +1 / 0s | |
| SPPB | 350 ± 5℃ | 5s max. | |
| SSCF | 350 ± 10℃ | 3 +1 / 0s | |

Reference for Dip Soldering

(For PC board terminal types)

| · · · · · · · · · · · · · · · · · · · | | | | | | | | |
|---|------------------------|-----------------|-----------------------|-----------------------|--|--|--|--|
| | Ite | ms | Dip soldering | | | | | |
| Series | Preheating temperature | Preheating time | Soldering temperature | Duration of immersion | | | | |
| SSCT, SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SPVQA | 100 ± 10℃ | 60s max. | 260 ± 5°C | 5 ± 1s | | | | |
| SPPW8, SPPB | 100 °C max. | 60s max. | 255 ± 5℃ | 5 ± 1s | | | | |
| SSCF | _ | | 260 ± 5°C | 5 ± 1s | | | | |