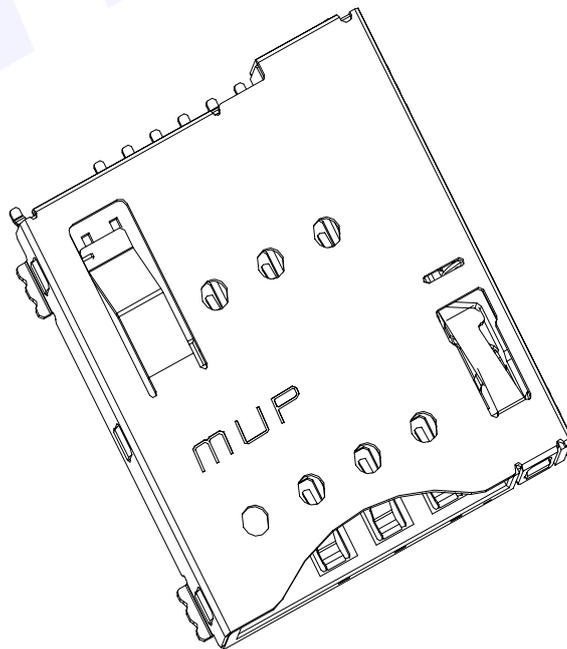


**SAMPLE APPROVAL****Model No.: MUP-C792****Revision: 1.2****Issue Date: Jul.02.2016****MUP INDUSTRIAL CO., LTD****LingWu Industrial Park, Junzibu, Guanlan Street, Baoan District Shenzhen,China****TEL: 0755-29673656/57/58****FAX: 0755-29673655****E-Mail: [sales@mupconnector.com](mailto:sales@mupconnector.com)****URL: [Http:// www.mupconnector.com](http://www.mupconnector.com)**

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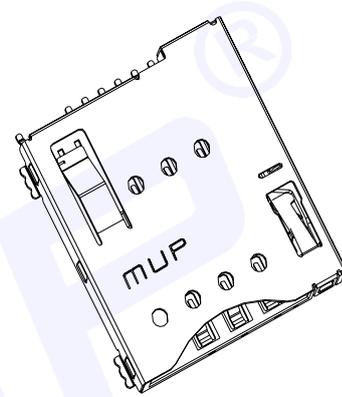
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## 1. INTRODUCTION

### 1.1 General

The C792 is in strict accordance with ETSI.TS.102.221 international recognized standard, It is designed for high performance and flexibility to give prospective customers a quick applications of the individual devices in their product series, Other kinds of models are optional, You need is our goal.



### 1.2 Features

- ◆ ETSI.TS.102.221 Standard Micro SIM Card
- ◆ Fast reaction capacity
- ◆ Broad application domain
- ◆ The superior performance
- ◆ Ideal stable performance

### 1.3 Applications

- ◆ Access Control Terminal
- ◆ Terminal identification module
- ◆ Telecommunication
- ◆ Handset
- ◆ Grasps pos machine
- ◆ Memory dense spoon management special-purpose
- ◆ Other Identification recognition

## 2. TECHNICAL CHARACTERISTIC

### 2.1 General Characteristics:

| No.             | Items             | Standard        | Descriptions           |
|-----------------|-------------------|-----------------|------------------------|
| 1               | Dimensions        |                 | 15.75LX17.17WX1.50H mm |
| 2               | Weight            |                 | Approx0.60±0.1g        |
| 3               | Card size         | ETSI.TS.102.221 | 15.0×12.0×0.76mm       |
| 4               | Contact principle |                 | Friction technology    |
| 5               | Mounting System   |                 | SMT(Without Post)      |
| 6               | Durability        |                 | 1,500 cycles Min.      |
| <b>Material</b> |                   |                 |                        |
| 1               | Insulator         |                 | Thermoplastic UL94V-0  |
| 2               | Heart Cam         |                 | Thermoplastic UL94V-0  |
| 3               | Shell             |                 | SUS                    |
| 4               | Contact           |                 | Phosphor bronze        |
| 5               | Coil Spring       |                 | SWP                    |
| 6               | CAM PIN           |                 | SUS                    |
| 7               | Switch            |                 | Phosphor bronze        |
| 8               | Plating           |                 | Gold over nickel       |

### 2.2 Electrical Characteristics: according to standard IEC512

#### 2.2.1 Data Contact

| No. | Items                            | Standard    | Descriptions                 |
|-----|----------------------------------|-------------|------------------------------|
| 1   | Number of Contacts               |             | 6 Pins                       |
| 2   | Contact highly                   |             | 0.40~0.65                    |
| 3   | Insulation resistance pin to pin | IEC512-2-3a | >1000 MΩ/500 VDC             |
| 4   | Rated voltage                    |             | 50V max                      |
| 5   | Rated current                    |             | 1A max., 10μA min.           |
| 6   | Contact resistance               |             | Max. 150mΩ                   |
| 7   | Dielectric withstanding voltage  | IEC512-2-4a | 500V AC rms 1min.(sea level) |

**2.2.2 Switch**

| No. | Items                            | Standard    | Descriptions                 |
|-----|----------------------------------|-------------|------------------------------|
| 1   | Switch type                      |             | Blade                        |
| 2   | Operation                        |             | Normally Close               |
| 3   | Rated current                    |             | 1A max., 10 $\mu$ A min.     |
| 4   | Rated voltage                    |             | 50V max                      |
| 5   | Contact resistance               |             | 500m $\Omega$ max.           |
| 6   | Dielectric withstanding voltage  | IEC512-2-4a | 500V AC rms 1min.(sea level) |
| 7   | Insulation resistance pin to pin | IEC512-2-3a | >1000 M $\Omega$ /500 VDC    |

**2.3 Mechanical Characteristics:**

| No. | Items            | Standard        | Descriptions |
|-----|------------------|-----------------|--------------|
| 1   | Contact location | ETSI.TS.102.221 |              |

**2.4 Solder ability:**

| No. | Items       | Standard    | Descriptions                 |
|-----|-------------|-------------|------------------------------|
| 1   | Wave        | IEC-68-2-20 | Not applicable.              |
| 2   | Vapor phase |             | 215 $^{\circ}$ C, 30sec.Max  |
| 3   | IR re-flow  |             | 250 $^{\circ}$ C, 5 sec.Max  |
| 4   | Manual      | IEC-68-2-20 | 370 $^{\circ}$ C, 3 sec.Max. |

**2.5 Environmental Characteristics**

| No. | Items                 | Standard   | Descriptions                                 |
|-----|-----------------------|------------|--|
| 1   | Operation temperature |            | -40 $^{\circ}$ C ~ +85 $^{\circ}$ C          |
| 2   | Operating humidity    |            | 10% ~ 95%RH                                  |
| 3   | Storage temperature   |            | -40 $^{\circ}$ C ~ +85 $^{\circ}$ C,         |
| 4   | Storage humidity      |            | 10% ~ 95%RH                                  |
| 5   | Thermal shock         | IEC68-2-14 | -40 $^{\circ}$ C ~ +85 $^{\circ}$ C,5 cycles |
| 6   | Damp heat             | IEC68-2-3  | 40 $^{\circ}$ C,90%RH,500HR.                 |
| 7   | Salt-mist             | IEC68-2-11 | 35 $^{\circ}$ C,5% NaCl, 24HR                |

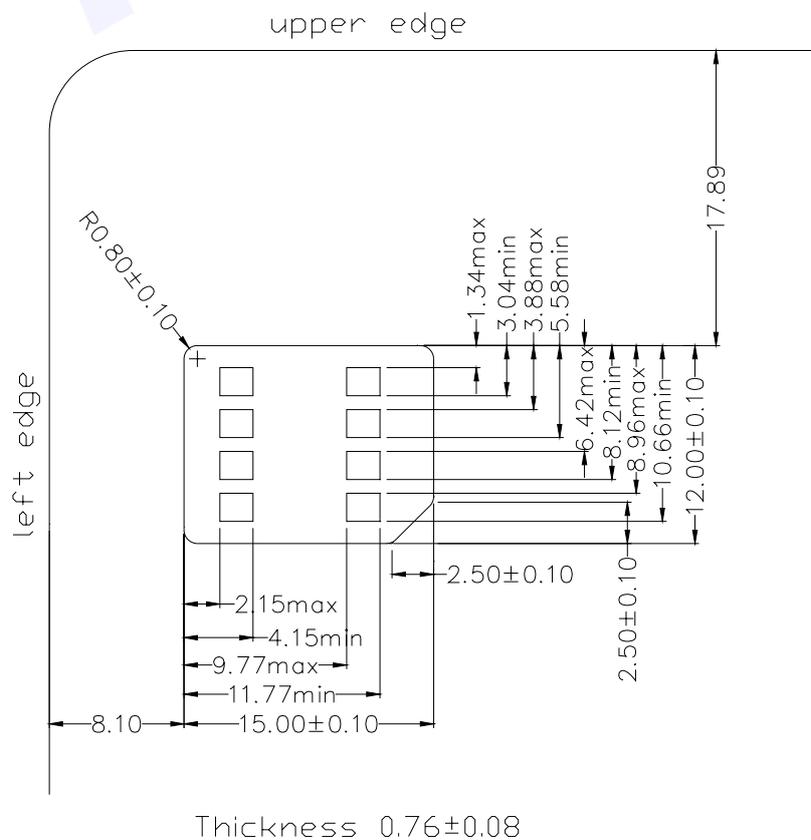
**3. INTERFACE**

3.1 Signal

Signal interface connections for C792 are shown below.

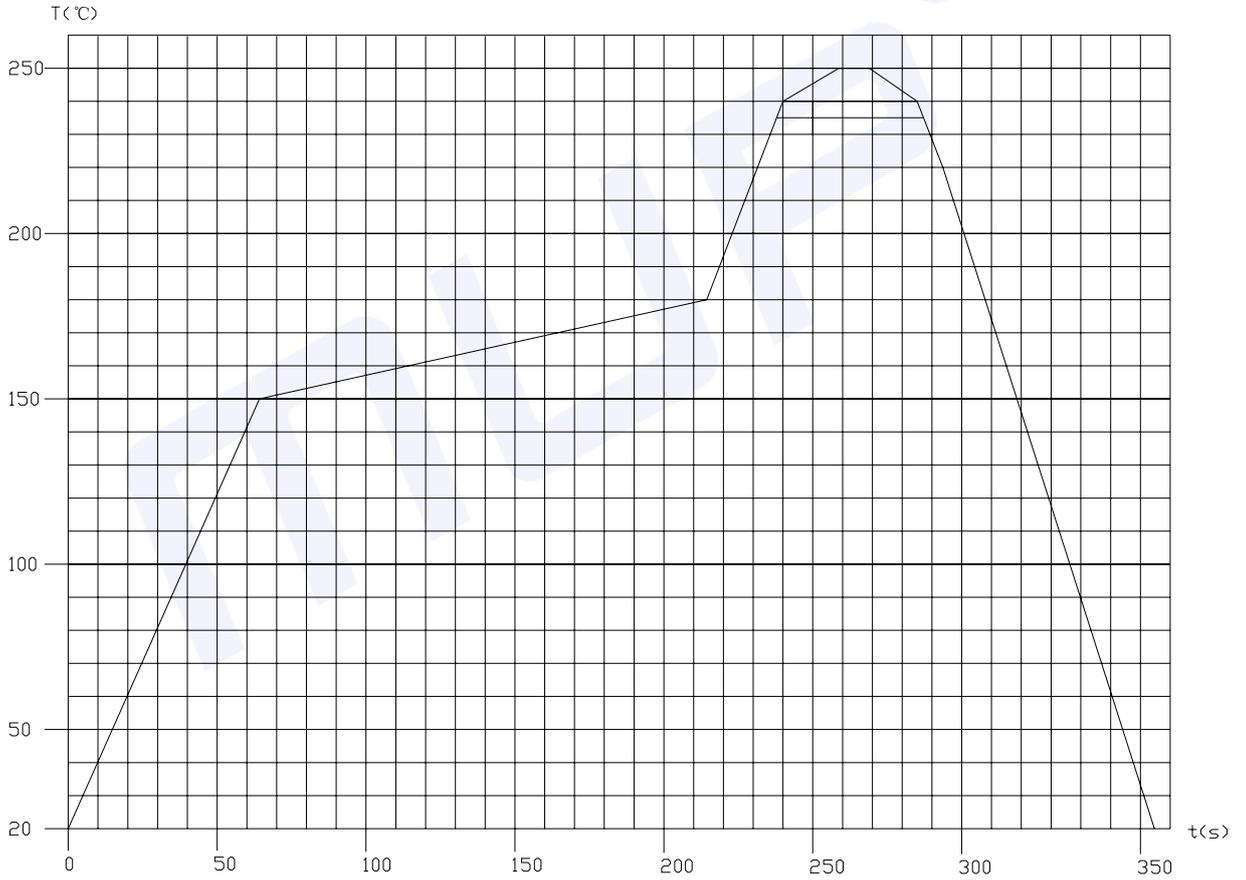
| Contact No. | Assignment | Description               | Remark |
|-------------|------------|---------------------------|--------|
| C1          | Vcc        | Power Voltage             |        |
| C2          | RST        | Reset Signal              |        |
| C3          | CLK        | Clock Signal              |        |
| C4          | RFU        | Reserve for future use    |        |
| C5          | GND        | Power and Signal Ground   |        |
| C6          | Vpp        | Programming Voltage       |        |
| C7          | I / O      | Serial Data input/ output |        |
| C8          | RFU        | Reserve for future use    |        |

3.2 Micro SIM Card Contact Location(ETSI.TS.102.221)



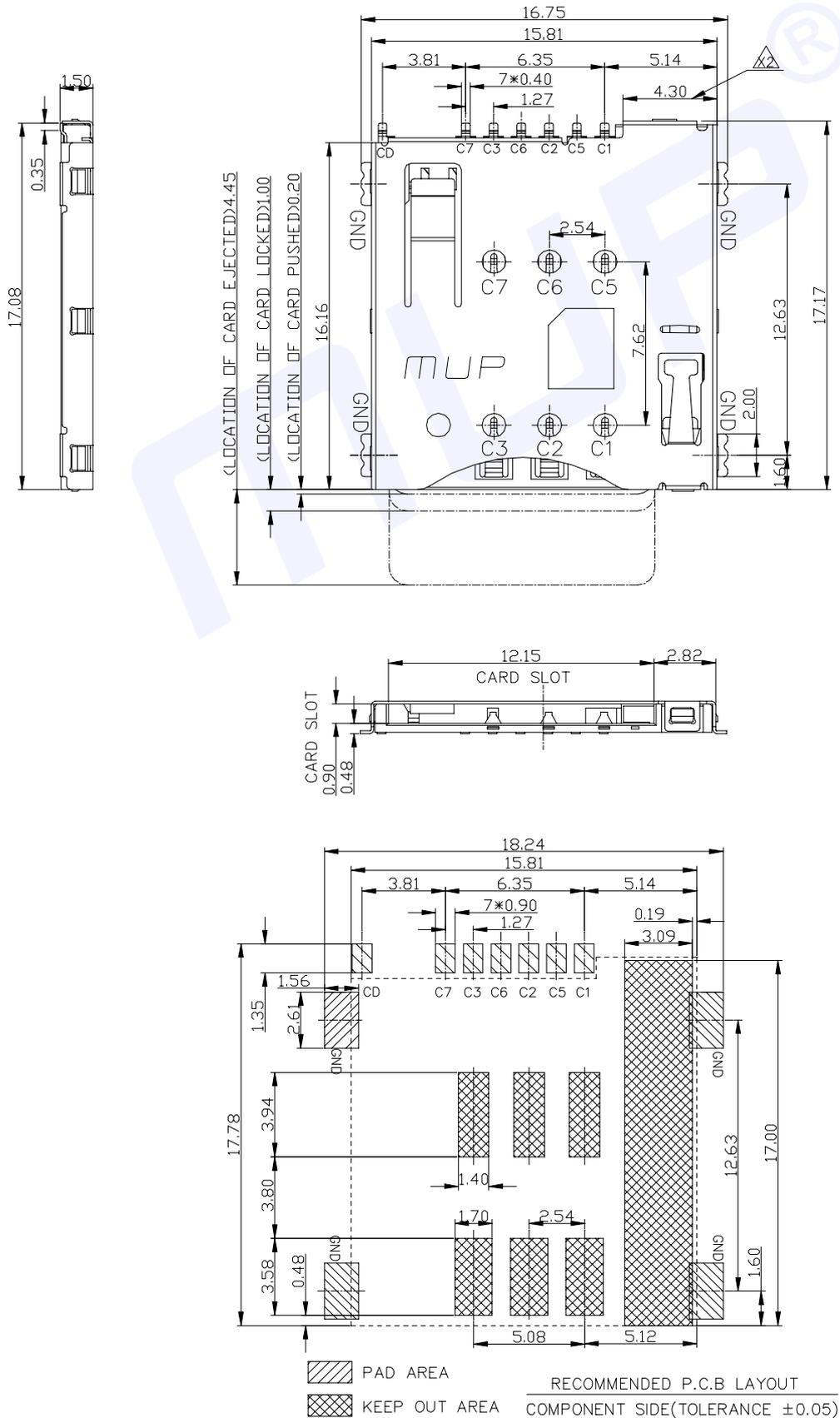
3.4 Recommended IR Reflow Condition

temperature profile for lead free soldering  
 Sn(3.0-4.0) Ag(0.5-0.9)Cu solder alloy  
 temperature measured on solderable termination



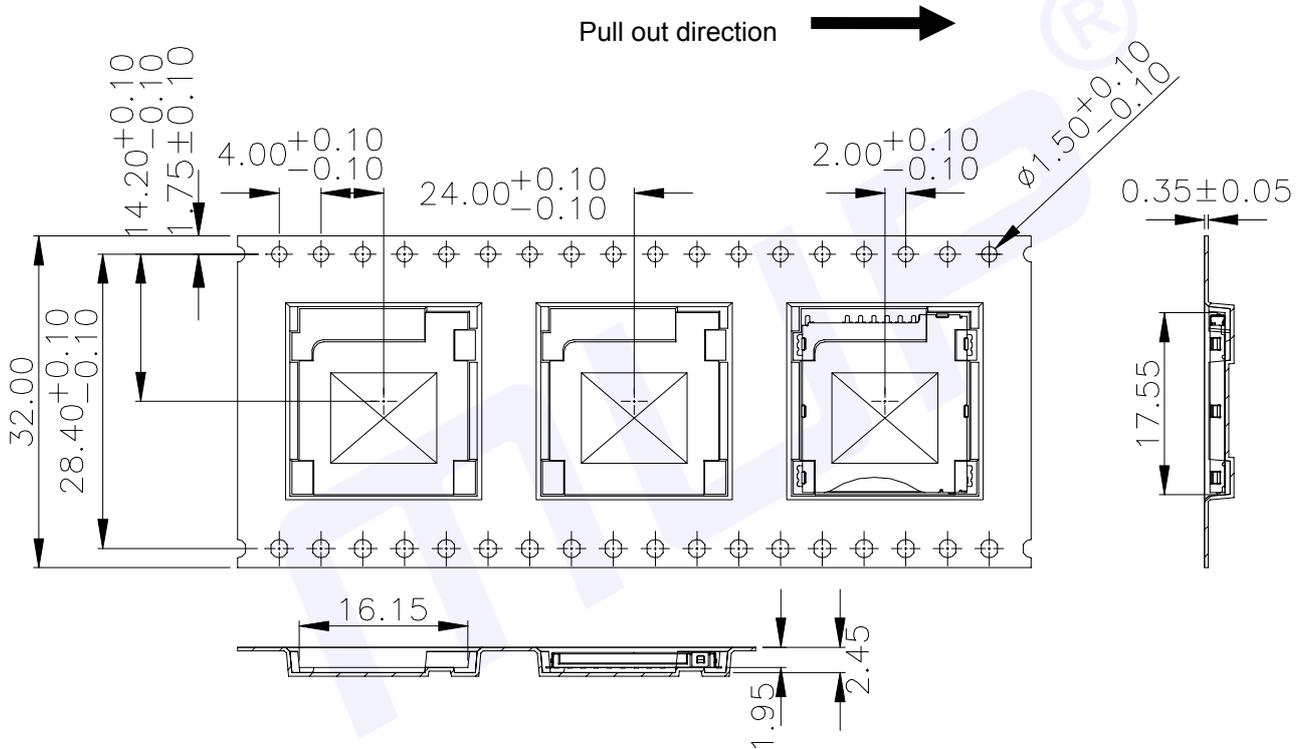
| Parameter                                  | Specification |
|--|---------------|
| Average temperature gradient in preheating | 2.5 °C/s      |
| Preheating temperature                     | 150°C~200°C   |
| Soak time                                  | 120s~180s     |
| Time above 217°C                           | 40s~120s      |
| Peak temperature in reflow                 | 235°C~250°C   |
| Time at peak temperature                   | 10s~50s       |
| Temperature gradient in cooling            | Max-5°C/s     |

4. MECHANICAL OUTLINE DRAWING

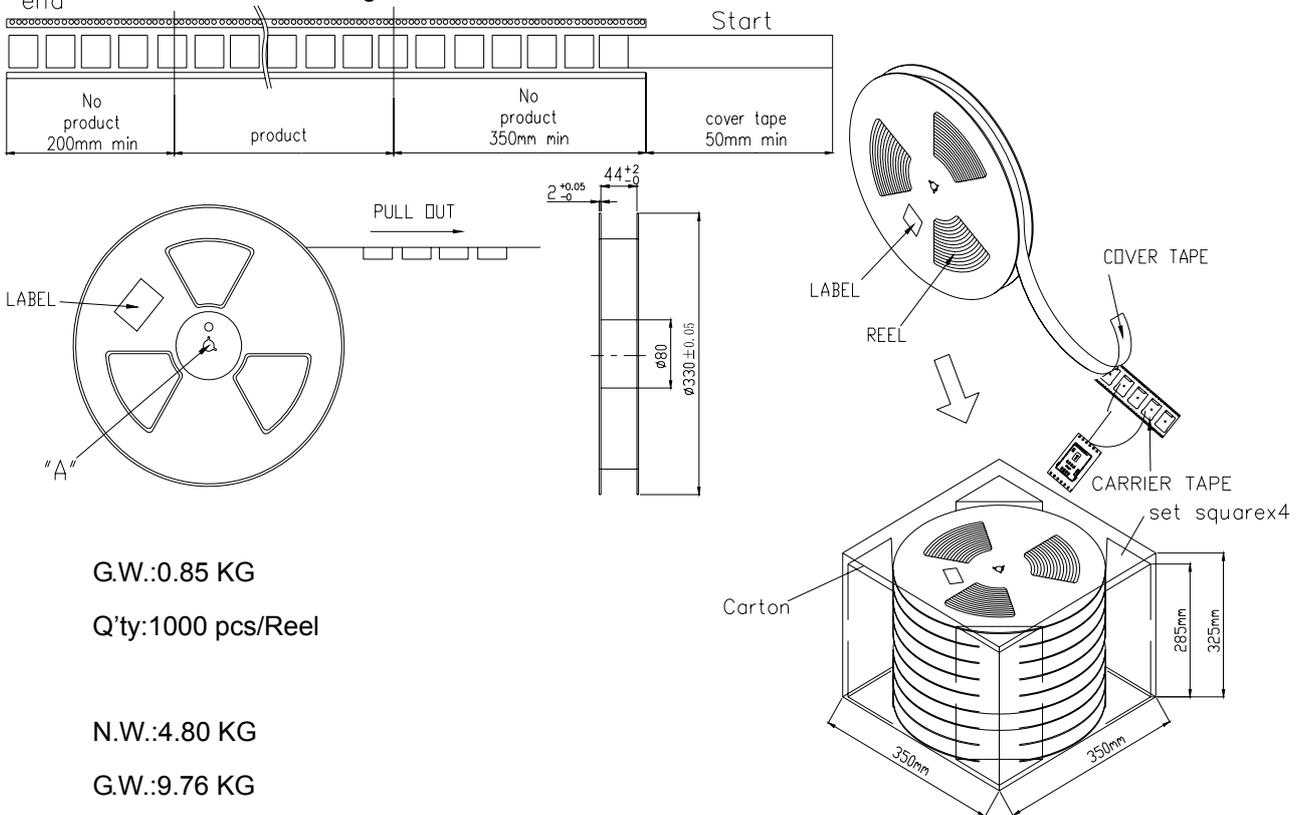


**5. PACKING INFORMATION**

**5.1 Carrier Dimensions Diagram**



**5.2 Reel Form Diagram**



G.W.:0.85 KG

Q'ty:1000 pcs/Reel

N.W.:4.80 KG

G.W.:9.76 KG

Q'ty : 8000 pcs per Carton (8 Reel set in order)

Meas : 35.00L×35.00W×31.50H cm